

NEW CONSTRUCTION

400 SERIES

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The 400 Series Window is primarily a new construction window but should not be ruled out for remodeling or replacement applications. Available in Single Hung, Horizontal Slider, Picture Window, architectural shapes and mulled units, the clean, trim, narrow lines look similar to expensive wood clad windows but without the maintenance.

Note: All picture windows, shapes and one-frame glass larger than 30 square feet will come with Tempered Glass as standard for safety reasons. All additional charges for Tempered Glass will automatically be applied.



FEATURES

- Multi-chambered extruded vinyl frame and sash provide stability with excellent strength, thermal-resistant properties and is extremely low maintenance.
- Integral pre-punched nail fin adds strength, is a weathertight barrier and provides ease of installation.
- Fusion-welded corners in frame and sash provide strength and virtually eliminates air and water infiltration.
- Dual pane 5/8" insulated glass with environmentally friendly Warm Edge Spacer reduces thermal loss (type may vary).
- Certifications of all products tested are done to meet or exceed national testing standards by NFRC and AAMA Energy Star® partner; TDI and Florida approvals.

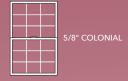
OPTIONS

- Argon-enhanced glass improves energy efficiency.
- E66 is a light green tint and provides the most efficient U-Factor & SHGC.
- Tempered, obscure, bronze or grey glass.
- Factory mulled or stacked units and field mull accessories.
- Impact available for coastal areas, added security or sound dampening (See Series 4000).

GRILLE OPTIONS











PERFORMANCE DATA

Single Hung, Picture, Sliding Windows – 400 Series						
Glass Dual 5/8" OA Insulated		e Hung/ SHGC			ure Win SHGC	dow VT
Clear Air no grilles	.47	.66	.69	.47	.72	.75
Clear Air w/grilles	.47	.60	.62	.47	.65	.68
Clear Argon no grilles	.45	.66	.69	.44	.72	.75
Clear Argon w/grilles	.45	.60	.62	.44	.65	.68
E66 LoE Air no grilles	.32	.24	.54	.30	.26	.59
E66 LoE Air w/ grilles	.32	.22	.48	.30	.23	.53
E66 LoE Argon no grilles	.27	.24	.54	.25	.25	.59
E66 LoE Argon w/ grilles	.27	.22	.48	.25	.23	.53

AAMA Performance Data: 3070 - R50; 4060 - R50+. For more performance data, AAMA DP rating or additional Energy Rating, go to WestlakeRoyal-Windows.com. Check local jurisdictions for current energy codes. Standard windows meet or exceed 2016 Texas Adopted State Energy Code.

CARDINAL IG &

COLOR OPTIONS



You may qualify for a tax credit when you replace your existing windows. For more information, go to energystar.gov





For information about measuring & installing Krestmark Collection windows, visit our website: WestlakeRoyalWindows.com

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